



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4306-1
Job Sheet 172294



Part No: D4306-1

Job Qty: 8 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/14/18

Job Tracking No:

Due Date: 2/16/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,2 IPP Rev:A 11.01.20 new issue DD verf:EC IPP Rev:B 11.03.03 AS PER DWG
REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		2/15/18	0.00	0.00	Start Up Large Fab-6		D.M.L 18-2-15
100	Large Fab	8 pcs		2/16/18	0.00	5.05	Large Fab 8		D.M.L 18-2-15
110	QC	8 pcs		2/16/18	0.00	0.00	QC6		
120	Packaging	8 pcs		2/16/18	0.00	0.00	Packaging3 Large Fab		D.M.L 18-2-16
130	QC21-SA	8 Ea		2/16/18	0.00	0.00	QC21		21 FEB 20 2018

Part Op **100** - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00 and use jig for other Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg D4306

110 - QC6- All purchased or subcontracted products

120 - Identify as per dwg & Stock Location: LOCATION: WA004

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	33.3328 ft (4.1666 ea)	90-Start up Operation	50 31853

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	33	528	0

Part Specifications

Specifications could not be found.

Plex 2/15/18 8:16 AM dart.labonte.daniel



Container No: S042514



Part: D4306-1

Serial No/Batch: S042514

Revision: D4306

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/15/18 08:20 AM